



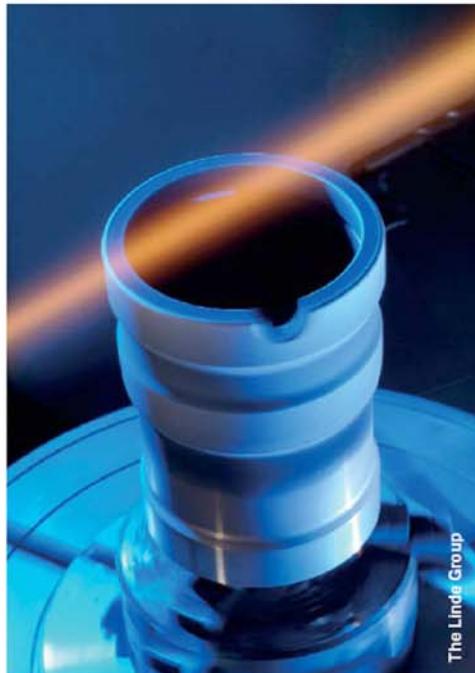
Application
Highlights:

- Automotive
- Solid Oxide Fuel Cell
- Gasturbines
- Biomedical Coatings
- Printing and Paper
- Young Scientists

Thermal Spray Crossing Borders

Maastricht, The Netherlands

June 2 – 4, 2008



The Linde Group

Editor: E. Lugscheider

Conference Proceedings

Lectures and Posters

Organizers:

DVS

DVS - German Welding Society
ASM International - Thermal Spray Society (TSS)
IIW International Institute of Welding

Sponsors:



NIL - Netherlands Institute of Welding
VTS - Vereinigung voor Thermische Spruittechnieken

Table of contents / Abstracts: ITSC 2008

Papers

Automotive

Insulated piston fire face for diesel engines	1
Plasma transferred wire arc spraying of novel wire feedstock onto cylinder bore walls of AISI engine blocks	1
Increase in graphite carbon in plasma-sprayed cast iron coatings based on flying droplet diagnostic	1
Characterization of nanocrystalline thermally sprayed coatings by means of 4-point-bending fatigue tests	1

Wear Protection 1

Development of near net shape coatings for wear and corrosion protection	2
Erosion, abrasive and friction wear behaviour of iron aluminide coatings sprayed by HVOF	2
Cavitation erosion for WC cermet coating prepared by HVOF.....	2
A microstructural study of cold sprayed Cu coatings on 2017 Al alloy.....	2

New Equipment 1

Operational characteristics of locally fluidized powder feeders	3
New atomization process to achieve high production rates during thermal spraying of thick coatings	3
Development of WC-Co coatings deposited by warm spray process	3
Coanda-assisted spray manipulation flame spray demonstration.....	3

Powders, Wires, Gases 1

Development of coatings and the influence of industrial gases on the thermal spray process	3
Intelligent gas supply systems for thermal spraying	3
Current situation and development tendency of thermal spraying materials in china	4
Effects of plasma spray distance on properties of Ni-Al intermetallic coating by utilizing of mechanically alloyed powders	4

Solid Oxide Fuel Cell 1

Insulating and sealing of SOFC devices by plasma sprayed ceramic layers	4
APS-Triplex and LPPS-Thin Film as advanced plasma spraying technologies for industrialization of SOFC components..	4
Development of a sealing technical layer for SOFCs applications.....	5
High performance solid oxide fuel cells (SOFCs) made by atmospheric plasma spraying (APS)	5

Wear Protection 2

An analytic hierarchy process (AHP) approach to digitalize expert's knowledge and experience for obtaining high quality wear protective Al_2O_3 by APS	5
Effect of the structural scale of plasma-sprayed alumina coatings on their friction coefficients.....	5
Comparative analysis of tribological properties of cermet detonation coatings.....	5
CFD optimised nozzles for increased particle velocities and lowered gas consumption in the HVOF spraying process	6

New Equipment 2

Development of wear resistant ceramic coatings by HFPD	6
A new way in HVOF technology – CFD optimized TOPGUN® AIRJET for powder and wire	6
Homogenization of coating properties in atmospheric plasma spraying – technical objectives and first results of a DFG funded research group	6
Gaseous pulse detonation spraying: current status, challenges, and future perspective	7

Plasma Spraying and Plasma Transferred Arc 1

Atmospheric IC-Plasma spraying of coatings – A too little attended alternative?	7
Gas permeability of porous plasma sprayed coatings.....	7
Co-deposited ceramic/polymer coatings for tailored insulation	7

Solid Oxide Fuel Cell 2

Suspension HVOF spraying of reduced temperature solid oxide fuel cell electrolytes	8
Plasma sprayed oxygen electrode for solid oxide fuel cells and high temperature water electrolyzers.....	8
Thermal spray fabrication of cermet-supported tubular solid oxide fuel cells.....	8
Effect of substrate and cathode parameters on the properties of suspension plasma sprayed solid oxide fuel cell electrolytes	8

Printing and Paper – Hard Chrome Replacement

Thermal spray coatings in printing and paper making.....	9
Review of applications of thermal spraying in the printing industry in respect to OEMs	9
Automated substrate cooling system for HVOF coating operations.....	9
A life cycle comparison of hard chrome and thermal sprayed coatings: A case example of aircraft landing gears	9

Powders, Wires, Gases 2

HVOF-sprayed WC-(W,Cr) ₂ C-Ni coatings and their properties.....	10
Characterizations of cold-sprayed nickel-alumina composite coating with relatively large nickel-coated alumina powder.	10
Hollow droplets micro explosive thermal spraying: fundamentals	10

Plasma Spraying and Plasma Transferred Arc 2

Influence of the spray angle on characteristics for atmospheric plasma sprayed hard material based coatings.....	10
Plasma spraying of metal coatings using CO ₂ based gas mixtures	11
Effective parameters in axial injection suspension plasma spray process of alumina-zirconia ceramics	11
Analysis of the deposition mechanism in the solution precursor plasma spraying using numerically predicted particle conditions	11

Gasturbines 1

Advanced knowledge system for coatings and the gas turbine MRO industry	11
Contamination free interface for thermal spray deposition of MCrAlY coatings through a new surface preparation named eXclean	11
Development of oxide dispersion strengthened MCrAlY coatings	12
Deposition mechanism of cold sprayed MCrAlY coatings focused on nanostructure	12

Corrosion Protection 1

Comparation of performance of two sprayed zinc and zinc/aluminium 85/15 coatings for ductile iron pipe protection against corrosion	12
Predicting quenching and cooling stresses within HVOF deposits	12
Mechanical properties of W-Re and W-Re-HfC alloys made by vacuum plasma spray	13
Corrosion protection of municipal solid waste incinerator superheaters by HVOF thermal spray coatings	13

Arc Spraying, Laser

Wire arc spraying technology for spraying particle reinforced coatings	13
Microstructure and wear behavior of arc sprayed WC-12Co/FeB and WC-12Ni/FeB composite coatings	13
Modeling of oxygen input into particles at arc spraying.....	13
Suspension plasma-sprayed alumina coating structures: operating parameters vs. coating architecture.....	14

Fe-based Materials 1

Influence of spray parameters and nozzle geometry on microstructure and properties of HVOF sprayed FeCr-VC coatings	14
Thermally sprayed coatings with stochastic microstructures for thermomechanically high stressed surfaces	14
Arc sprayed coatings obtained from iron based cored wires under high temperature abrasive wear conditions.....	14

Gasturbines 2

Technology advances in compressor and turbine abradables	15
Tailor-made coatings for turbine applications using the Triplex Pro 200.....	15
Towards highly sintering-resistant nanostructured ZrO ₂ -7wt% Y ₂ O ₃ coatings for TBC applications by employing differential sintering	15
Newest light weight closed-loop arc spray gun	15
Metal foam sandwich structure as a high temperature heat exchanger.....	16

Corrosion Protection 2

FeNiW-coatings for casting molds in the aluminium industry.....	16
Corrosion of alumina-based coatings	16
Effect of Al on the performance of Ni based PTA coatings	16
Degradation behavior of HVOF sprayed Ni-based coatings on superalloy in 40%Na ₂ SO ₄ -60%V ₂ O ₅ environment at 900°C	16
Structure and corrosion behavior of 316L stainless steel coatings formed by HVAF spraying	17
Application of HVAF for thermal spraying of Zn-Al.....	17

Case Studies and Further Applications 1

Gas-tight coatings produced by very low pressure plasma spraying	17
Innovation of ultra-fine structured alloy coatings having superior mechanical properties and high temperature corrosion resistance	17
Study on gas permeation behaviour through atmospheric plasma-sprayed yttria stabilized zirconia coating	18
Detonation flame sprayed diamond-bronze coatings for grinding applications	18
Hot corrosion and high temperature oxidation performance of WC-Co coatings by detonation-gun spray on a boiler steel	18

Nanomaterials 1

Characterisation of ceramic nanostructured coatings prepared by thermal spraying of suspensions	18
Microstructural and tribological aspects of thermally sprayed Ti-Cr-Si coatings	18
Friction and wear properties of plasma sprayed nanostructured chromium oxide coatings.....	19
Fabrication of bulk nanocrystalline ceramic materials	19
Improving the properties of HVOF- sprayed Cr ₂ O ₃ by nanocomposite powders.....	19

Gasturbines 3

Self healing mechanism in thermal barrier coatings.....	19
Failure mechanism for thermal fatigue of thermal barrier coating systems.....	19
The effect of undercooling on solidification of YSZ splats.....	20

New Equipment 3

Comparison of coating stresses produced by high velocity liquid/gas fuel and triplex pro 200 plasma processes using in-situ coating stress measurement.....	20
KINETIKS® 4000 – new perspective with cold spraying.....	20
LARGE - A plasma torch for surface chemistry applications and CVD processes - a status report	20
Standard HVOF process compared to the HVOF process for internal coating with fine powders	21
Detailed analysis of the plasma jet of F4 and delta torches by means of tomography	21

Case Studies and Further Applications 2

Molten zinc corrosion of WC-Co coatings in Al-added zinc bath.....	21
Electrically conductive flame sprayed aluminium coatings on textile substrates.....	21
Effects of SO ₂ on decay durability of the 8YZ coating having cermet under coat.....	22
Thermoelectric properties of plasma sprayed (Sr, Y)TiO _x thick film	22
Plasma sprayed coatings of high purity ceramics for semiconductor and flat-panel-display production equipments	22

Plasma Spraying and Plasma Transferred Arc 3

Parameters controlling properties of coatings sprayed by suspension plasma spraying	22
Liquid precursor plasma spraying: observation of liquid feedstock break-up.....	22
Optimization of solution precursor plasma spray process by statistical design of experiment.....	23
New approach to the problem of cathode wear in DC arc plasma torches	23
Microplasma spraying of ZrO ₂ coatings.....	23

Junior Session

Thin and dense yttria-partially stabilized zirconia electrolytes for IT-SOFC manufactured by suspension plasma spraying	23
Tribological comparison between FeCrSiMnB and FeCrSiMnC+WSC arc sprayed coatings	24
Simulation of PYSZ-particles impact and solidification in atmospheric plasma spraying coating process.....	24
A comparative microstructural investigation of nanostructured and conventional Al ₂ O ₃ coatings deposited by plasma spraying.....	24
How long is the way to manufacture solid oxide fuel cells with suspension plasma spraying?.....	24
Numerical simulation of an electromagnetically controlled plasma jet during atmospheric plasma spraying	25
HVOF-sprayed TiC-strengthened Fe-coatings as alternative to conventional carbide materials.....	25
Influence of microstructure on thermal and optical properties of suspension plasma sprayed (SPS) and atmospheric plasma sprayed (APS) coatings	25
Advanced production of thermally sprayed preprints for UD fibre reinforced light metal MMCs	25
Peculiarities of abrasive wear of PEO layers obtained on arc sprayed aluminium coatings	26
Characterisation of thermally sprayed near net shape oxide ceramic and cermet coatings by acoustic emission analysis	26
Influencing parameters on the turning process of Fe- based thermal sprayed coatings	26
Three-dimensional analysis of cold-sprayed coatings using microtomography	26

Cold Spraying 1

Investigation of composites: metal – ceramics and metal – metal coatings produced with cold spray equipment with ejector	27
Preparation and mechanical properties of cold sprayed nanocrystalline aluminum.....	27
High pressure cold spray produced bulk forms	27
How cold is cold spray? An experimental study of the heat transfer to the substrate in cold gas dynamic spraying	27
Particle image velocimetry of cold spray CP titanium	27

HVOF and Flame Spraying

HVOF Sprayed Nylon-11/nanodiamond composite coatings: production & characterization	28
Introduction to high velocity suspension flame Spraying (HVSFS)	28
Numerical modeling of warm spray (two-stage HVOF) process	28
Comparison between APS, HVOF and high-velocity suspension flame spraying (HVSFS)-deposited Al ₂ O ₃ coatings	28
Designing and integrating a semi automated powder feed device to produce functionally graded materials (FGM) using the HVOF thermal spray process	28
HVOF sprayed coatings by customized cermet materials for specific applications	29

Characterization 1

Plasma spraying of tungsten carbide – cobalt coatings by the water-stabilized system WSP®	29
Evaluation of shear test results for determination of shear load resistance of thermally sprayed coatings	29
Microstructures and oxidation behavior of Cr39Ni7C cermet coatings odeposito by diamond jet spray process	29

Pre- and Post-Treatment

Effect of the blasting time on the amount of the residual grit on a blasted steel substrate	30
Effects of diffusion treatment on the interface microstructure between thermally sprayed cobalt-based self-fluxing alloy coating and steel substrate	30

Effects of surface chemistry on splat formation during plasma spraying	30
New LN ₂ cryogenic process to strip parts thermal spray coated	30
Fast regime - fluidized bed machining (FR-FBM) of thermally sprayed coatings.....	31
Improving wear and corrosion of magnesium alloys through a combination of thermal spraying and laser cladding	31

Cold Spraying 2

Correlation of particle impact conditions and coating properties in cold spraying.....	31
Copper particle impact onto aluminium by cold spray	31
Influence of particle velocity on adhesion of cold-sprayed splats.....	32
Influence of substrate hardness on deposition behavior of single porous WC-12Co particles in cold spraying	32
Improvement in deposition efficiency of copper particles onto metallic substrate in cold spray process	32

Gasturbines 4

TGO growth and crack propagation in a thermal barrier coating	32
Development and investigation on new composite and ceramic coatings as possible abradable seals	33
PTA Processing of ceramic coatings.....	33
Development of HVOF-sprayed nanostructured TiO ₂ coatings for high temperature applications	33
A comparison of sintering behavior and phase transformation characteristics between plasma sprayed comercial CSZ and conventional YSZ based TBCs	33
Influence of thermal cycling on internal residual stresses in a thermal barrier coating with a cold sprayed bond coating..	34

Characterization 2

Residual stress distribution of HVOF inconel 718 for aerospace repair applications	34
Characterization of nanostructured and conventional alumina–13wt.% titania coatings	34
The metallographic characterization of thermal spray coating microstructures	34
Numerical investigation on the heat insulation behavior of thermal spray coating by unit cell model	34
Residual interfacial strength in an APSed TBC after the thermal cycle fatigue.....	35

Diagnostics and Sensors 1

Innovative high-speed camera system diagnostics of plasma torch fluctuations	35
Effect of spray torch nozzle design modifications on arc and plasma jet characteristics and coating properties	35
In situ visualization of impacting phenomena of plasma-sprayed zirconia: from single splat to coating formation	35
Study on the detection of melting temperatures and sources of errors using two-color pyrometry for in-flight measurements of plasma sprayed particles	35
Analysis of plasma spray particle state distribution for deposition rate control	36
Influence of parameters on volt-ampere characteristic of plasma arc in high velocity plasma spraying	36

Cold Spraying 3

Evidence of the 2-stage build-up process in cold spray from the study of influence of powder characteristics on Ti-6Al-4V coating	36
Characterization of cold-sprayed Ni, Ti and Cu coating properties for their optimizations.....	36
Manufacturing of diamond abrasive wheel from Ni coated diamond/bronze composite feedstock through kinetic spray technology	37
A combined numerical and experimental analysis of the cold spray process	37

Gasturbines 5

New generation perovskite thermal barrier coating materials	37
Comparison of a high-purity HOSP™ PYSZ powder with standard HOSP: powder/coating characterization and thermal cycling testing.....	37
Microstructure and creep behaviour of plasma sprayed yttria stabilized zirconia thermal barrier coatings	37
Role of high-temperature creep stress in thermally grown oxide growth of thermal barrier coatings.....	38
Microstructure of plasma sprayed La ₂ O ₃ modified YSZ coatings	38

Biomedical Coatings

Low pressure gas dynamic spray of hydroxyapatite composite coatings.....	38
Synthesis and suspension plasma spraying of hydroxyapatite fine powder	38

Diagnostics and Sensors 2

Thermal spraying as a manufacturing technology for light metal MMC; experimental and numerical process analysis	38
Issues and requirements for developing a plasma spray deposition rate sensor for real-time control.....	39
Spreading of plasma-sprayed molybdenum on grit-blasted glass.....	39
Particle temperature fluctuations in plasma spraying.....	39

Cold Spraying 4

Substrate properties influence on the coating deposition by DYMET technology.....	39
Characterization of mesoporous nanocrystalline TiO ₂ deposited by vacuum cold spray using ceramic-polymer composite powder	39
Low pressure cold gas dynamic spray and post-spray heat treatment of composite coatings	40
Microstructure and mechanical properties of low-pressure cold sprayed (LPCS) coatings	40
Influence of laser irradiation on formation of low-pressure cold sprayed coatings.....	40

Nanomaterials 2

Influence of the HVOF gas composition on the thermal spraying of WC-Co submicron powders (- 8 + 1 µm) to produce superfine structured hard material coatings	40
Axial injection plasma spraying using micro and nanopowder slurries to produce dense ceramic coatings.....	41
Plasma spray processing of nanostructured partially stabilized zirconia for a strain accommodating inter-layer – splat characteristics.....	41
Research of properties of nanostructured Cr ₂ O ₃ 5SiO ₂ 3TiO ₂ coatings by plasma sprayed	41

Polymers, Environment-Friendly Coatings, Non Destructive Testing

New health and environment-friendly iron based materials employed as binders for carbide powders used in thermal spraying.....	41
The effect of surface chemistry and morphology on the properties of HVAF PEEK single splats	42
Metallization of plastics by detonation spraying	42
Residual stresses in HVOF- and APS-Deposited Al ₂ O ₃ and Cr ₂ O ₃ coatings	42

Ceramics

Three-dimensional simulation of porosity in plasma-sprayed alumina using microtomography and electrochemical impedance spectrometry for finite element modeling of properties.....	42
Ceramics as wear and corrosion protection on hydraulic piston rods	43
Mullite- zircon thermal barrier coating production by plasma spraying process.....	43
Thermal behaviour of thermally sprayed CaZrO ₃ coatings.....	43
New structure of APS sprayed Al ₂ O ₃ coatings investigated by Cu-Electroplating.....	43

Poster Session

Applications – Biomedical Coatings

Bioactivity of micro-plasma sprayed yttria stabilized zirconia coating	44
--	----

Applications – Case Studies, Further Applications

Over ten years of quality assurance, education and training in thermal spraying	44
Slight change in direction	44
Effects of silver addition on mechanical properties of plasma sprayed SOFC interconnect layer	45

Applications – Gasturbines (Energy and Aircraft)

Numerical simulation of the thermo-mechanical behaviour of thermally sprayed abradable coatings.....	45
Mechanical modelling of highly heterogeneous thermally sprayed abradable coatings.....	45
Processing and properties of hybrid YSZ coating deposited by thermal plasma directed vapor deposition	45
Thermal failure of nanostructured thermal barrier coatings with cold sprayed nanostructured NiCrAlY bond coat	45
Microstructural characterization of plasma-sprayed YSZ/Al ₂ O ₃ thermal barrier coatings	46
Tools for online monitoring of failure evolution of thermal barrier coatings in gas burner thermal cycling rig environment.....	46
Thermal conductivity of AlSi/Polyester abradable coatings.....	46
Single impact erosion studies of Cr ₃ C ₂ -NiCr coating: the role of microstructure variation	46

Characterization – Thermal, Chemical, Mechanical Characterization

Valence band XPS and FT-IR evaluation of thermal degradation of HVAF thermally sprayed PEEK coatings	47
Modeling of plasma-sprayed thermal barrier coatings for prediction of residual stress	47
Evaluation of intermetallic coatings processed by PTA.....	47
Spraying process, microstructure, and relaxation stress behavior of cylindrical stand-alone YSZ coatings with and without segmentation	47

Materials – Ceramics

Development of nanostructured lanthanum zirconate coating and Its thermal stability properties	47
Phase stability and structure of conductive perovskite ceramic coatings by thermal spraying	48
Anode SOFC's produced by suspension plasma spraying: interests and prospects	48
Thermally sprayed TiO ₂ -Cr ₂ O ₃ coatings with multifunctional properties.....	48

Materials – Nanomaterials

Cold spraying technique to process nanomagnetic coatings	48
Development of ceramic composite coatings with titania nanofibers	49

Materials – Powders, Wires, Rods and New Coating Materials

Preparation and characterization of Nickel Clad h-BN composite powders for abradable sealing coating	49
Mechanically activated synthesis of composite powders for thermal spraying	49
Structure and properties of powders of quasicrystalline alloy AlCuFe alloyed by Cr and Sc.....	49
High-temperature-functionalization of surfaces: drag reduction and self-cleaning.....	49

Processes – Arc Spraying, Laser Spraying

Particle trajectories by arc spraying with cored wires.....	50
Study on corrosion resistance behaviors of Zn, Al, Zn/Al 85/15 coatings produced by twin arc spray technique on steel	50
The effect of process parameters on the microstructure and mechanical of arc sprayed Zn, Al, Zn/Al 85/15 coatings.....	50
Cavitation resistance and mass loss mechanism in coatings deposited by thermal spraying	50
Influence of air pressure and plasma remelting in the microstructure and cavitation resistance of the arc thermally sprayed cobalt stainless steel	50
Influence of process parameters in the microstructure and cavitation resistance of the Fe-Mn-Cr-Si metal cored wire developed for arc thermal spraying	51
Industrial technology of laser assisted direct metal deposition	51

Processes – Cold and Kinetics Spraying

Sealing up the holes by gas dynamic spraying	51
Substrate and powder preheat effects on the kinetic spray of hard metal and composite coatings on cast iron.....	51
Characteristics and heat treatment of cold-sprayed Al-Sn binary alloy coatings	52
Study of copper and copper/alumina coldsprayed deposits.....	52

Preparation of multimodal structured WC-12Co deposits by cold spraying	52
Formation of NiAl intermetallic compound by cold spraying of ball-milled Ni/Al alloy powder through post annealing treatment.....	52
Deposition characteristics of Fe/Al composite coating fabricated by cold spraying	52
Fabrication of TiO ₂ coating by cold spraying and evaluation of its property.....	53
Low pressure gas dynamic spray of polymer doped nanoparticle contained feedstocks.....	53
Effect of the increase in the entrance convergent section length and geometry of the gun nozzle on properties of cold sprayed copper and titanium coatings	53
Mechanical properties of WC/Co coatings prepared by cold spraying.....	53
Influence of powder porous structure on the deposition behavior of cold-sprayed WC-12Co coatings.....	54
Formation of NiTi intermetallics by heat treatment of cold-sprayed precursor coating	54
Microstructures and tribological performances of cold sprayed tin-bronze based composite coatings.....	54
Effect of substrate roughness on the deposition behavior of kinetic sprayed copper particles on copper substrate	54
Influence of interface temperature and strain gradients on impact energy model of soft particle on hard substrate In kinetic spraying.....	54
Impact behavior characterization of engineering metals in kinetic spraying	55
Al-12Si cold sprayed coatings with controlled porosity	55
Microstructure observation on the interface between warm spray deposited titanium powder and steel substrate.....	55
Characterization of low pressure type cold sprayed aluminium coatings.....	55
A combined process: cold spraying of heterogeneous coatings followed with their high energy treatment.....	55
Development of a low cost system for the cold spray process with helium.....	56

Processes – Diagnostics, Sensors and Control

A side-by-side comparison of particle temperature (Tp), particle velocity (Vp) data collected using the accura G3 and the DPV-2000.....	56
Asymmetric melting behaviour in twine wire arc spraying with cored wires	56
Gas flow drift velocity measurement on plasma spray torches	56
PSI: An innovative method to determine and to classify particles during the thermal spray process	56

Processes – HVOF Spraying, Flame Spraying

Flame-spray parameter optimization to manufacture glaze coatings onto thermally sensitive substrates.....	57
Wear behaviors of HVAF sprayed nano WC-Co coating against Al-Ni-Bronze alloy	57
Flame sprayed Al-12Si coatings for the Improvement of the adhesion of composite casting profiles	57
High velocity oxy-fuel (HVOF) suspension spraying of mullite coatings	57
Role of HVOF-spray NiCr coatings to control high temperature oxidation of some boiler steels	57
A numerical model for combustion and expansion in HVOF flame spraying	58
HVAF coating application in steel-making process	58
The application of Cr ₃ C ₂ -NiCr coatings to improve the corrosion and wear properties of an AA7050 alloy	58
Thermal fluxes transferred by HVOF jets produced by different guns	58

Processes – New Equipment, Technologies

Influence of particle velocity on splat formation during thermal spraying	59
---	----

Processes – Plasma Spraying and PTWA

Investigation of a novel plasma sprayed YSZ ceramic coating deposited by amorphous YSZ ceramic powder feedstock	59
Microstructure and wear resistance of plasma-sprayed carbides and ceramic coatings deposited on an Invar [®] alloy surface.....	59
The jet characteristics of supersonic plasma jet spraying system.....	59
Properties of long persistent SrAl ₂ O ₄ ceramics coating deposited by low power plasma spraying.....	59
Comparative study between Ar-H ₂ and N ₂ -H ₂ plasma gas mixtures: Application to ZrO ₂ -Y ₂ O ₃ coatings.....	60

Fluctuations in one-cathode plasma torches: characterization and modelling	60
Processing and properties of plasma sprayed W+Cu composites	60
Influence of microstructure on Ionic conductivity of plasma-sprayed yttria-stabilized zirconia coatings	60
Experimental simulation study of intersplat bonding formation by deposition of YSZ-Splats on preheated YSZ substrate.....	60
Atmospheric plasma spray process control.....	61
Thermal cyclic behavior of plasma-sprayed YSZ/Al ₂ O ₃ thermal barrier coatings.....	61
Effect of feedstock powder characteristics on microstructure and mechanical properties of lanthanum silicate coatings deposited by atmospheric plasma spraying.....	61
Modelling of the in-flight synthesis of TaC nanoparticles in thermal plasma jet.....	61
Mechanisms of residual stress generation in plasma-sprayed hydroxyapatite coatings.....	61
Influence of plasma generation conditions in gas-water torch on spraying process	62
Fundamental understanding of the liquid precursor plasma spray process through modeling and experiments.....	62

Processes – Pre-/Post-Treatment

Effects of heat treatment on properties of plasma spray NiAl coatings.....	62
Mathematical model of surface plasma hardening process of steel parts.....	62
New developments in the PROTAL® process for the coating of cylinder bores	62

Properties – Corrosion Protection

An effect of low pressure gas dynamic spray on micro-corrosion behavior of al alloys	63
Effect of zinc and aluminium thermal spray coatings on Hydrogen embrittlement inmarine industry	63
The effect of process conditions on the microstructure and corrosion resistance of cold sprayed Ti coatings	63
Corrosion behavior of in-situ Al ₂ O ₃ formed composite coating by DC plasma spraying.....	63

Properties – Wear Protection

Tribological behaviour of thermally sprayed coatings at elevated temperatures.....	63
Comparing study of high temperature erosion of HVOF sprayed Cr ₃ C ₂ -NiCr coating and mild steel for boiler tube	64
Comparisons of microstructure and properties of three cobalt-based cermets deposited by high velocity oxy-fuel spraying using clad powders	64



AIF Poster Session



Development of near net shape coatings for wear and corrosion protection	64
Improvement of the corrosion resistance of magnesium alloys by means of coating and remelting	64
Corrosion of alumina-based coatings	65
Cladding of aluminum substrates with nano crystalline solidifying wear resistant iron-based materials	65
Production of high quality anti-corrosion and wear-resistant wire arc sprayed coatings	65
FeNiW-Coatings for casting molds in the aluminium industry	65
Diffusion barrier coatings for CFC components by plasma spraying – some research results of the project "IGF 14.880 N"	66
HVOF-sprayed TiC-strengthened Fe-coatings as alternative to conventional carbide materials.....	66
Improving the reproducibility and the comparability of bond strength values.....	66
Influence of the spray angle on characteristics for atmospheric plasma sprayed hard material based coatings	66
Asymmetric melting behaviour in twine wire arc spraying with cored wires	66
Influence of the HVOF gas composition on the thermal spraying of WC-Co submicron powders (- 8 + 1 µm) to produce superfine structured hard material coatings	67
Tribological comparison between FeCrSiMnB and FeCrSiMnC+WSC arc sprayed coatings	67
Detonation flame sprayed diamond-bronze coatings for grinding applications	67

Authors and Co-Authors	69
-------------------------------------	----